

MCS CARE TRAINING ANNOUNCEMENT

Advanced Training for Experienced Operators

Advanced FlowMaster Training May 4-8, 2026 from 9am to 5pm (12pm on Friday). Provided by Pitney Bowes Factory Instructor. *Training class for MCS customers only (or with MCS advanced approval).* This class is designed to provide the operator/technician, with at least 6 months experience, the tools to operate, changeover, troubleshoot and repair a RS FlowMaster inserter.



PITNEY BOWES RS FLOWMASTER ADVANCED TRAINING

5 DAY CLASS OVERVIEW

Class time: 9am to 5pm (12pm on Friday)

Identification of Machine Components

- Chassis
- Feeders
- Front table
- Turnover
- Divert
- Exit conveyor
- Infeed envelope conveyor
- Servo cabinet

PLC Screen

- Menu button identification & purpose

System Startup and Shutdown

- Correct startup and shutdown procedures

Timing the machine

- Timing for available modes of operation

Job setup and changeover

- Setup for #10 - 6x9 - Flats modes
- Feeder Setup

Troubleshooting

- Mechanical & electrical troubleshooting

Service and Maintenance

- Front table chain replacement
- Front table cam adjustments
- Overhead pusher chain replacements
- Clutch/brake replacement
- Daily-weekly preventative maintenance schedule
- Feeder swap

Electrical System Overview

- Power distribution
- PLC Cabinet
- Servo cabinet
- I/O Modules
- Communication
- Interlock circuit

Class held at :

MCS National Demonstration & Training Facility
694 Veterans Parkway, Unit H, Bolingbrook, IL 60440

**Registration deadline is Friday, May 1st.*

Limited space available.

REGISTRATION FORM Cost for the 5 day training class is \$5,000.00

Name: _____

Company Name: _____

Address: _____

City: _____

State: _____

Zip: _____

Phone: _____

Email: _____

Payment:

☐ Check made out to MCS, Inc. ☐ Visa

☐ Mastercard ☐ American Express Card
Number _____

Name on Card _____

Exp Date _____

Signature _____

Send Registration Form To:

Erica D'Angelo
Erica.dangelo@mcspro.com

Hotel Information:

Fairfield by Marriott
165 Fernwood Dr
Bolingbrook, IL 60440
630-378-0380

*Check in Sunday 5/3 and Check out Friday 5/8.
Room cost and taxes included with class
registration fees. MCS will secure reservations.*

MCS Care is a suite of training and support options for inkjets, camera systems and high-speed inserters for the professional mailing industry including:

- Training Classes
- Telephone Support
- Web based Support
- On-Site Service
- On-Site Service Contracts

Class is limited to 6 people, so register early.

