

# MCS CARE TRAINING ANNOUNCEMENT

## Advanced Training for Experienced Operators

Advanced FlowMaster Training November 2-6, 2026 from 9am to 5pm (12pm on Friday). Provided by Pitney Bowes Factory Instructor. *Training class for MCS customers only (or with MCS advanced approval).* This class is designed to provide the operator/technician, with at least 6 months experience, the tools to operate, changeover, troubleshoot and repair a RS FlowMaster inserter.



### PITNEY BOWES RS FLOWMASTER ADVANCED TRAINING

#### 5 DAY CLASS OVERVIEW

Class time: 9am to 5pm (12pm on Friday)

#### Identification of Machine Components

- Chassis
- Feeders
- Front table
- Turnover
- Divert
- Exit conveyor
- Infeed envelope conveyor
- Servo cabinet

#### PLC Screen

- Menu button identification & purpose

#### System Startup and Shutdown

- Correct startup and shutdown procedures

#### Timing the machine

- Timing for available modes of operation

#### Job setup and changeover

- Setup for #10 - 6x9 - Flats modes
- Feeder Setup

#### Troubleshooting

- Mechanical & electrical troubleshooting

#### Service and Maintenance

- Front table chain replacement
- Front table cam adjustments
- Overhead pusher chain replacements
- Clutch/brake replacement
- Daily-weekly preventative maintenance schedule
- Feeder swap

#### Electrical System Overview

- Power distribution
- PLC Cabinet
- Servo cabinet
- I/O Modules
- Communication
- Interlock circuit

Class held at :

MCS National Demonstration & Training Facility  
694 Veterans Parkway, Unit H, Bolingbrook, IL 60440

*\*Registration deadline is Friday, October 30th.*

**Limited space available.**

### REGISTRATION FORM Cost for the 5 day training class is \$5,000.00

Name: \_\_\_\_\_

Company Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_

Zip: \_\_\_\_\_

Phone: \_\_\_\_\_

Email: \_\_\_\_\_

#### Payment:

Check made out to MCS, Inc.  Visa

Mastercard  American Express Card

Number \_\_\_\_\_

Name on Card \_\_\_\_\_

Exp Date \_\_\_\_\_

Signature \_\_\_\_\_

#### Hotel Information:

*Fairfield by Marriott*

*165 Fernwood Dr*

*Bolingbrook, IL 60440*

*630-378-0380*

*Check in Sunday 11/1 and Check out Friday 11/6. Room cost and taxes included with class registration fees. MCS will secure reservations.*

MCS Care is a suite of training and support options for inkjets, camera systems and high-speed inserters for the professional mailing industry including:

- Training Classes
- Telephone Support
- Web based Support
- On-Site Service
- On-Site Service Contracts

***Class is limited to 6 people, so register early.***

