

MCS CARE TRAINING ANNOUNCEMENT

Advanced Training for Experienced Operators

Advanced Rival Training March 2-6, 2026 from 9am to 5pm (12pm on Friday). *Training class for MCS customers only (or with MCS advanced approval).* This class is designed to provide the operator/technician, with at least 6 months experience, the tools to operate, changeover, troubleshoot and repair a Rival inserter.



Identification of Machine Components

- Input
- Chassis
- Feeders
- Front table
- Turnover
- Divert
- Exit conveyor
- Infeed envelope conveyor
- Servo cabinet

Class held at :

MCS National Demonstration & Training Facility
694 Veterans Parkway, Unit H, Bolingbrook, IL 60440

**Registration deadline is Friday, February 6th.*

Limited space available.

RIVAL ADVANCED TRAINING

5 DAY CLASS OVERVIEW

Class time: 9am to 5pm (12pm on Friday)

Input

- Input set-up, Camera set-up, accumulation

System Startup and Shutdown

- Correct startup and shutdown procedures

Timing the machine

- Timing for available modes of operation

Job setup and changeover

- Setup for #10 - 6x9 - Flats modes
- Feeder Setup

Troubleshooting

- Mechanical & electrical troubleshooting

Service and Maintenance

- Front table chain replacement
- Front table cam adjustments
- Overhead pusher chain replacements
- Clutch/brake replacement
- Daily-weekly preventative maintenance schedule
- Feeder swap

Electrical System Overview

- Power distribution
- Servo cabinet
- I/O Modules
- Communication
- Interlock circuit

REGISTRATION FORM Cost for the 5 day training class is \$5,000.00

Name: _____

Company Name: _____

Address: _____

City: _____

State: _____

Zip: _____

Phone: _____

Email: _____

Payment:

Check made out to MCS, Inc. Visa

Mastercard American Express Card

Number _____

Name on Card _____

Exp Date _____

Signature _____

Hotel Information:

Fairfield by Marriott

165 Fernwood Dr

Bolingbrook, IL 60440

630-378-0380

Check in Sunday 3/1 and Check out Friday

3/6. Room cost and taxes included with class

registration fees. MCS will secure reservations.

MCS Care is a suite of training and support options for inkjets, camera systems and high-speed inserters for the professional mailing industry including:

- Training Classes
- Telephone Support
- Web based Support
- On-Site Service
- On-Site Service Contracts

Class is limited to 6 people, so register early.



MCS
INDUSTRIAL INKJET TECHNOLOGY